

TECHNICAL DATA SHEET



Doc. Nr. TDS_4-710

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2K EPOXY PRIMER SURFACER 4:1 4-710

A two component high build Epoxy Primer/Surfacer for cars and commercial vehicles.

EuroLux 2K Epoxy Primer Surfacer 4-710 contains zinc phosphate for extra anti-corrosion protection.

High anti-corrosion, hiding, mechanical and adhesion properties. Used as a primer in Epoxy, Acrylic or Polyurethane systems. Excellent adhesion to steel, zinc and aluminium surfaces.

Colour: Grey.

Only for professional use.



Mixing ratio (by volume), at 20°C

**100% 2K Epoxy Surfacer 4-710
25% 2K Epoxy Hardener 2-710
0 – 10% Epoxy Thinner EP-1**

Potlife

ca. 2 – 3 hr



**Sprayviscosity,
DIN 4, at 20°C**

20 - 30 s



Application method

**1,6 – 1,8 mm
3,5 – 4,5 bar**



**Number of
spraycoats**

1 - 2



Flash off at 20°C

10 - 20 min



**Drying time at
20°C:**

**Dust-dry:
0,5 hr**

**Touch-dry:
4 hr**

**Recoatable with
Epoxy Paints:
3 hr**

**Recoatable with
PUR / Acrylic
Paints:
3 hr**

Recoatable without sanding: max. 1 month

Theoretical coverage

**Dry:
60 µm
100 µm**

**Wet:
110 µm
185 µm**

**Theor. coverage
9,0 m2/l
5,5 m2/l**

Storage

Keep away from sources of ignition. Store separately from flammable substances. Keep container tightly closed in a dry and well ventilated place. Storage temperature above 3°C.

Shelf life

2 years

The in this leaflet supplied details and advises are based on our experiences and best knowledge. The user will be deemed to have satisfied himself independently of the suitability of the product for his own particular purpose. Guarantees cannot be claimed from this leaflet.